

Next Generation Nano-structured Material Derived from Ocean Waste

Summary Of Applications

Executive Summary

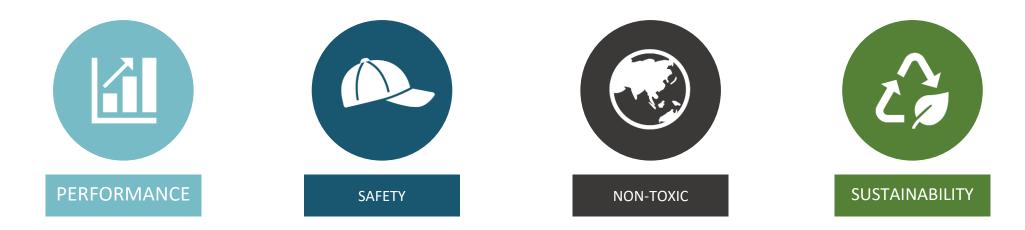
Neptune Nanotechnologies Inc. is an early-stage tech Startup active in the bio-nano material space. Specifically, we are commercializing a technology that can convert organic fishing waste into ultra-high-value nanocrystals (chitin nanocrystals). These nanocrystals are stronger than steel, lighter than plastic, entirely bio-based, non-toxic, biocompatible, and biodegradable. They function as physical additives where a small quantity of nanocrystals added can drastically increase the strength, stiffness, crack resistance, and barrier properties of the underlying material. We own proprietary IP, have a strong team led by a Forbes 30 under 30 founder and we closely collaborate with leading research institutions such as the University of Toronto and York University.

Neptune Nanotechnologies can assist you in three primary areas:

- 1. Existing paper products have the following pain points: Low strength and low rigidity, primarily only suitable for disposable products, unable to meet the performance requirements of durable goods, prone to degradation when exposed to water, and limited recycling capabilities (current recycling processes cause irreversible damage to the paper fibers). Chitin nanocrystals are a novel material able to tackle all existing paper product pains. By leveraging a small portion of chitin nanocrystals as an additive, you can simultaneously improve strength and stiffness, reduce degradation to water, increase sustainability and recyclability, and increase packaging rigidity eliminating the idea of soggy paper products.
- 2. Existing film packaging have the following pain points: Low strength, toxicity, manufacturing of multiple layers, high permeability, and poor recyclability. By incorporating a small percentage of nanocrystals in your packaging you can eliminate having to manufacture more layers of packaging due to increased strength and permeability up to 400%. With fewer layers manufactured, you not only reduce energy and water consumption in manufacturing but also increase recyclability.
- 3. Existing epoxies have the following pain points: Strength, toughness, cost, weight, and sustainability are five of the most important properties of epoxies. However, there are no solutions on the market today that can satisfy all these conditions. Incumbent chemical additives used in epoxy industries today simply fail in terms of strength and sustainability. In contrast, upcoming legacy nanotechnologies are prohibitively expensive and still carry significant sustainability and toxicity risks. Leveraging chitin nanocrystals as an additive in epoxies can directly replaces traditional toxic chemical additives that grant both high strength and toughness, and chitin nanocrystals are significantly less expensive than legacy nanomaterials – offering superior performance, lighter weight, cost reductions, and environmental value.

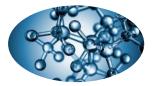


Market Trends: Materials Industry



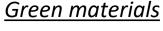
Better performance & better sustainability are both mega trends of the material sector

Traditional materials



High performance but environmentally damaging

Environmentally friendly but poor performance







Our Experienced Team

EXECUTIVE TEAM



Founder and CEO

Spencer Pieczonka

Business Development Manager

> Serial entrepreneur

Successful exit: 2021

- > Serial entrepreneur
- > Forbes 30 Under 30
- > Nanotechnology inventor with 9 patents



- > PhD in Applied Chemistry
- > Former Sr. Scientist at Dow Chemicals Over a decade of experience





- > CPA, CA
- > CFO of Principle Capital Partners
- > Former CFO of TSXV public company



Lutfu Okman **Advisory Board**

- > Seasoned Business Executive
- > 25+ year of B2B & B2C Experience



Dr. Hani Naguib **R&D** Partner > Professor at University of Toronto



University

Dr. Sunny Leung **R&D** Partner > Professor at York

PARTNERS & ADVISORS

大成DENTONS

Matthew Diskin Legal Council

> Partner at Dentons law



Dr. Alex Chen Advisor > Founder & CEO

- of ALCLE consulting
- Constance Wang Advisor > Communication and PR strategist

ALCLE

Matthew Powell

DICKINSON WRIGHTPLLC

global leaders in law

IP Advisor > Sr. Patent Agent

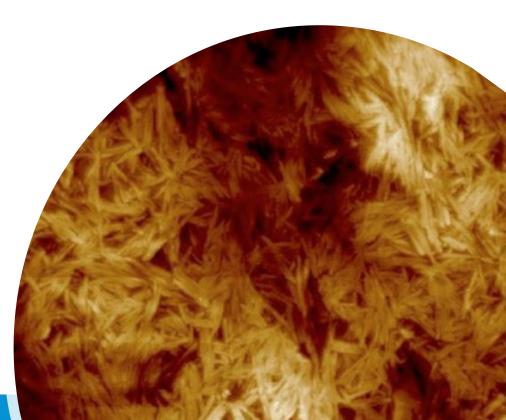
Dr. Boxin Zhao **R&D** Partner Professor at Waterloo University

WATERLOO

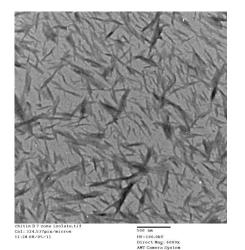


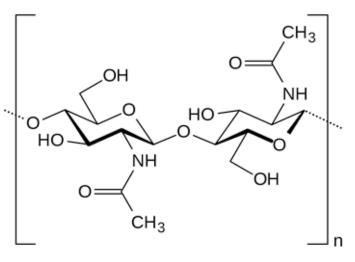
The Solution: Chitin Nanocrystal (CNW)

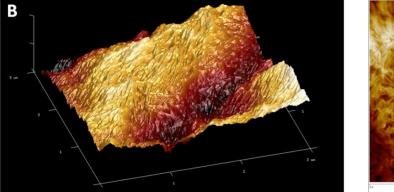


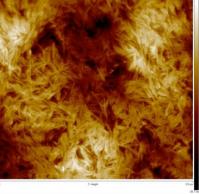


Our Solution: Chitin Nanocrystal (CNW)









CNW nanostructure

Length (nm)	200 - 500		
Width (nm)	~20		
L : D	(10-25) : 1		
SSA (m²/g)	~ 300		

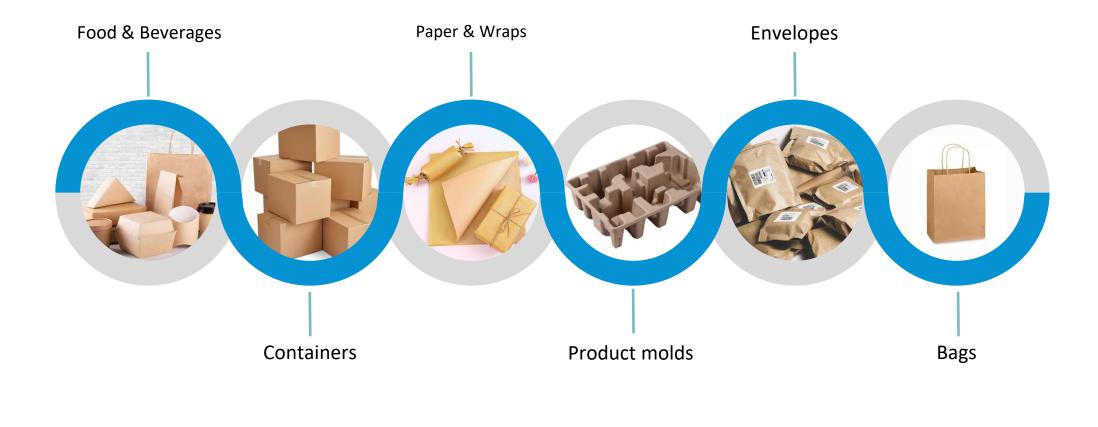
Pulp & Paper applications



Improved Barrier Properties, Mechanical Strength, And Flame Retardancy



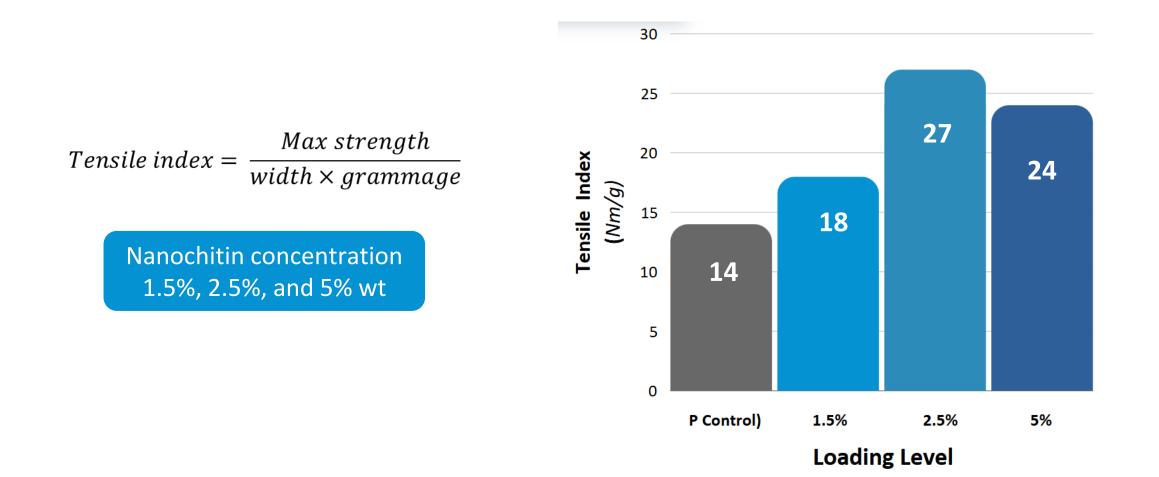
Chitin Nanocrystal General Applications



& More

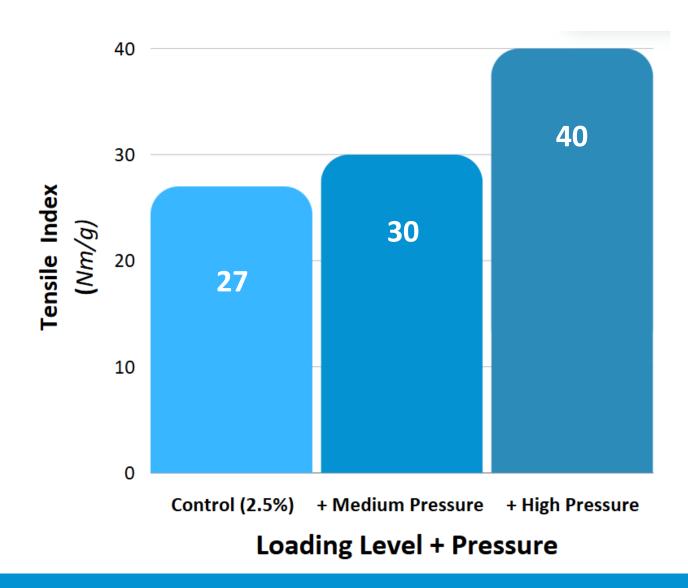


Optimization of composition





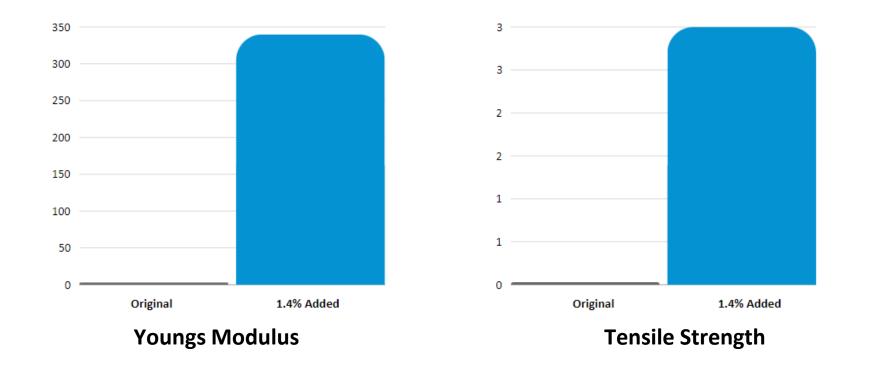
Optimization of process conditions using pressure (lbf)



Strength Advantage

In a study completed by York University, it was concluded that incorporating just 1.4% of Neptune Nanotechnologies nanocrystals into pulp and paper packaging can achieve:

Up to 9900% increase in strength and stiffness



Water & Oil Resistance

In September, Neptune ran a new test which included our chitin nanocrystals dip coated onto molded fiber trays at a 3.5% concentration and to observe oil and water resistance. At just 3.5%, a drastic reduction in water and oil resistance was observed.

After Two Hours



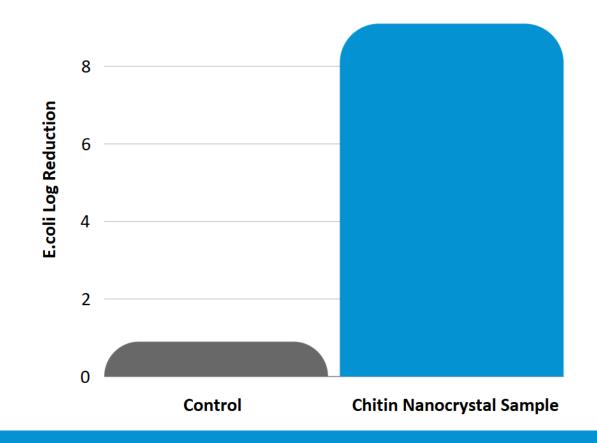
Water Resistance Video (here)



Oil Resistance Video (here)

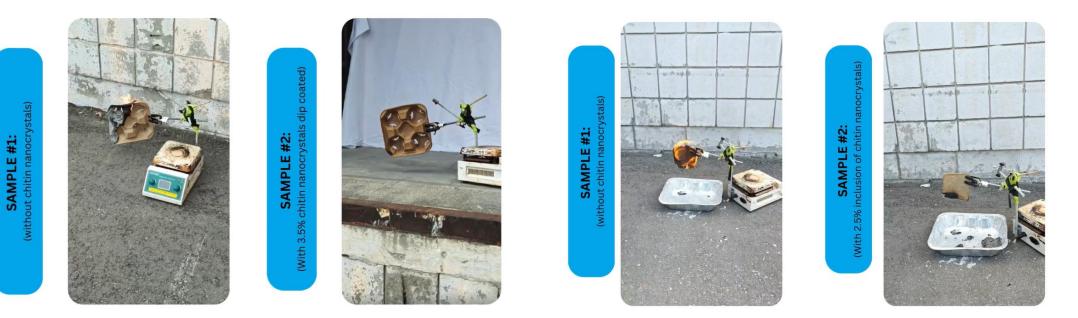
Anti-Microbial Properties

In September, Neptune ran another new test with our university partner (University of Waterloo) to measure E.coli log reduction with our additive applied to paper. We saw a Log 9 reduction, correlated to a massive improvements in antimicrobial properties 99.999999%.



Flame Retardancy

In September, Neptune also ran multiple flame retardancy tests which observed our chitin nanocrystals as a coating and in the pulp of brown paper products. With just 3.5% coated on paper and 2.5% in pulp, a drastic reduction in flame spreading was observed.



Chitin Nanocrystals As A Coating (here)

Chitin Nanocrystals In Pulp (here)

Pulp & Paper: Summary Of Advantages

Chitin nanocrystals compared to chemical additives in pulp and paper packaging exhibit higher strength, lower cost, and no VOC emissions. Compared to legacy nanocrystals, chitin nanocrystals exhibit significantly lower cost and zero toxicity. Not including reduced degradation to water.

	Virgin Paper Products	Additive Enhance/Polymer Coated Paper	Chitin Nanocrystal
High Strength	х	\checkmark	✓
Water Resistance	х	\checkmark	✓
Low Cost	✓	х	✓
Low Weight	x	Х	✓
Sustainability	✓	Х	✓

Our Solution: Packaging Film

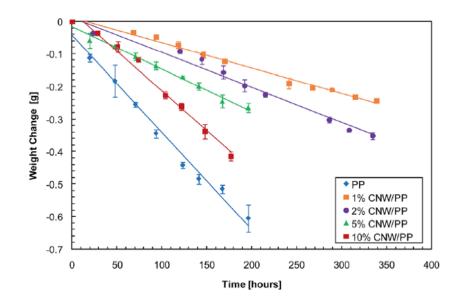
Market Summary:

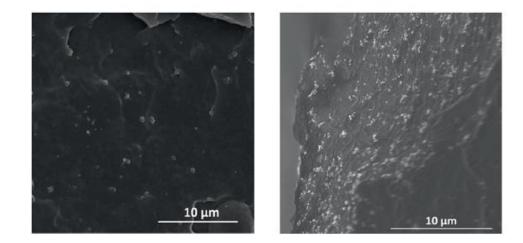
Typical plastic film is ineffective at preventing small-molecule penetration. The current solution on the market is to add barrier layers such as different polymers or metal coating to plastics.

Our solution:

Incorporating chitin nanocrystals in film packaging as tightly packed crystals drastically reduces penetration.

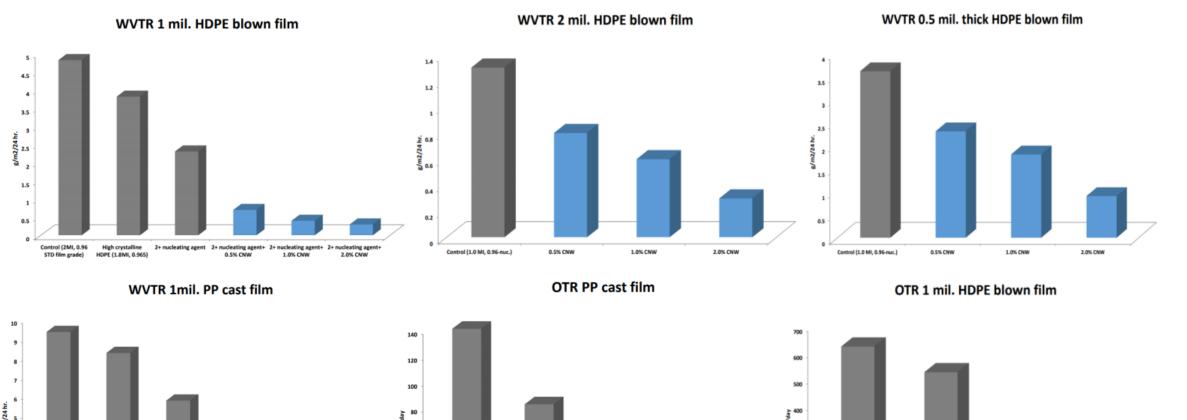
The results show a lab scale with our chitin nanocrystals in a very large specific surface area (over $300 \text{ m}^2/\text{g}$) demonstrating our additive benefit in PP packaging. By incorporating just 1% of chitin nanocrystal in film packaging, strength increases up to 400%.





Lab scale results with SCI publication

PP & PE Packaging Films: OTR & WVTR – Enhanced by Nano Crystals



1 + nucleating agent +

0.5% CNW

1 + nucleating agent +

1.0% CNW

300 200

100

1 + nucleating agent +

2.0% CNW

Control (2MI, 0.946- mod)

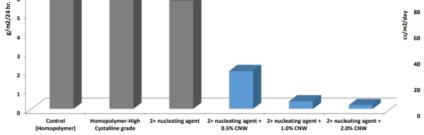
1+ nucleating agent

1+ nucleating agent+ 1.0%

CNW

1+ nucleating agent+ 2.0%

CNW



40

Control (Homopolymer)

1 + nucleating agent



Final

Packaging Film: Primary Advantages

OLD NEW Traditional multi-layer film process CNW single layer film process Cast/blow Plastic Extrusion Resin into film Cast/blow CNW Adhesive Extrusion into film Resin Barrier Cast/blow Extrusion Final Resin into film Adhesive \geq Simple process Cast/blow Plastic Extrusion Resin into film > Low cost \geq Low energy **Under Vacuum Condition** No VOCs \geq Plastic Extrusion Metallizing Topcoat Final Resin into film Increased strength \geq **Reduced permeability** \triangleright

CNW: Chitin Nanocrystals

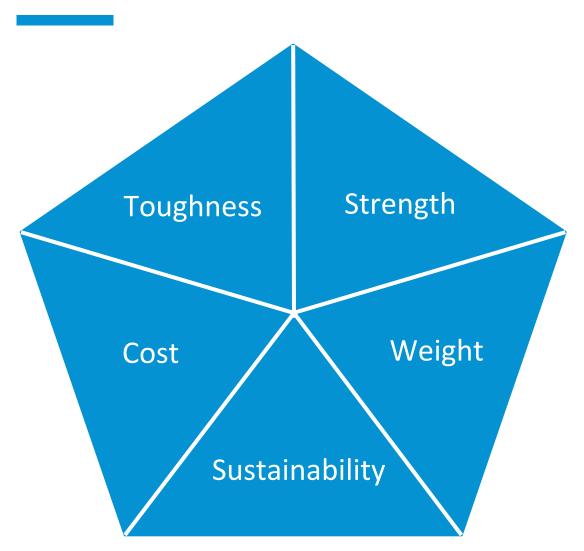
Packaging Film: Summary of Advantages

Chitin nanocrystals in packaging film exhibit higher strength and barrier properties compared to single-layer film. When compared to multilayer and metal-coated films, chitin nanocrystals exhibit higher strength, recyclability, lower cost, and are environmentally friendly.

	Single Layer Film	Multilayer Film	Metal Coated Film	Nanocrystal Film
High Strength	Х	Х	\checkmark	\checkmark
High Barrier	Х	✓	✓	✓
Recyclable	✓	Х	Х	✓
Low VOC	✓	х	Х	✓
Low Cost	√	х	Х	✓
Low Manufacturing Complexity	✓	х	Х	✓



Epoxies: Primary Advantages

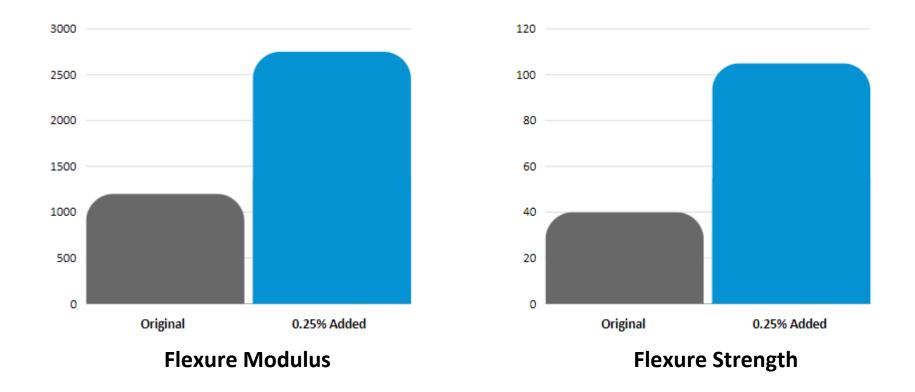


- There are no solutions on the market today that can achieve all 5 (only chitin nanocrystals can)
- Incumbent chemical additive solutions lack strength & sustainability
- Upcoming conventional nanomaterial solutions lack cost & sustainability

Bending Strength Advantage

In an ATSM D790 test completed by Lambton College, incorporating just 0.25% of Neptune Nanotechnologies nanocrystals into epoxies can achieve:

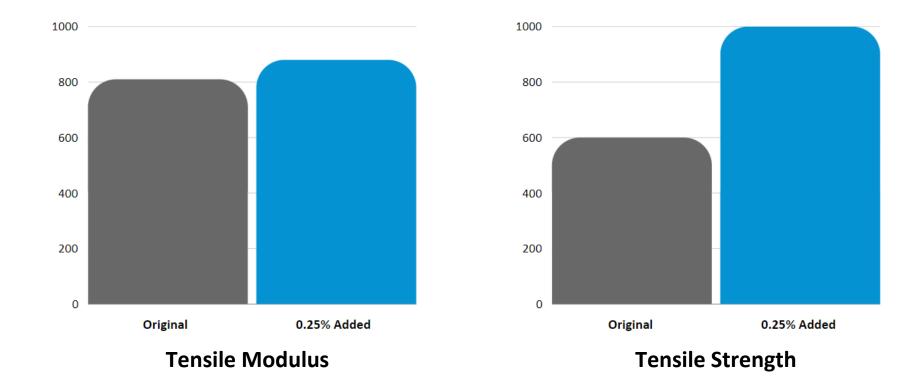
Up to 2.5X increase in bending strength





Tensile Strength Advantage

In an ATSM D638 test completed by Lambton College, incorporating just 0.25% of Neptune Nanotechnologies nanocrystals into epoxies can achieve:

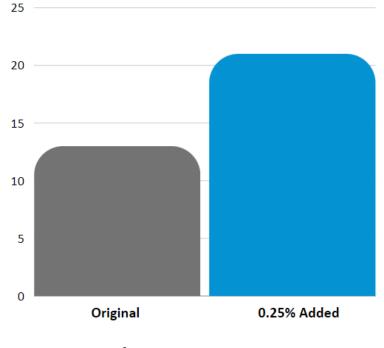


Up to 67% increase in strength

Impact Resistance Advantage

In a charpy impact test completed by Lambton College, incorporating just 0.25% of Neptune Nanotechnologies nanocrystals into epoxies can achieve:

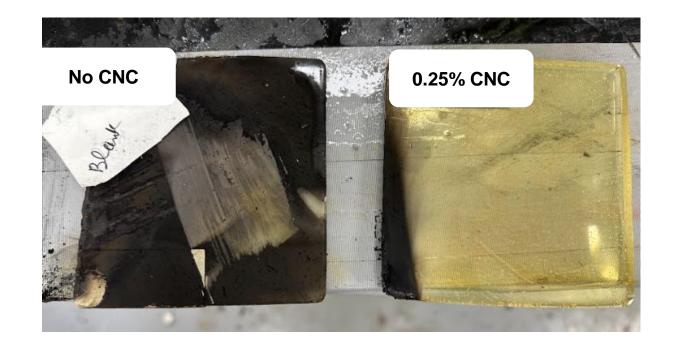
Up to 65% increase in impact resistance



Flame Retardancy

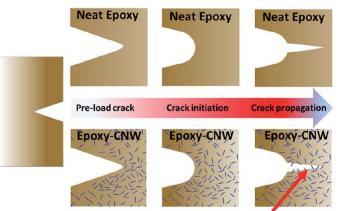
In July 2024, Neptune ran a new test which included our chitin nanocrystals (CNC) loaded into a Bis-A epoxy at 0.25% by weight and to observe flame retardancy. With just 0.25% loaded, a drastic reduction in flame spreading was observed.

Full Video For Reference (<u>Here</u>)

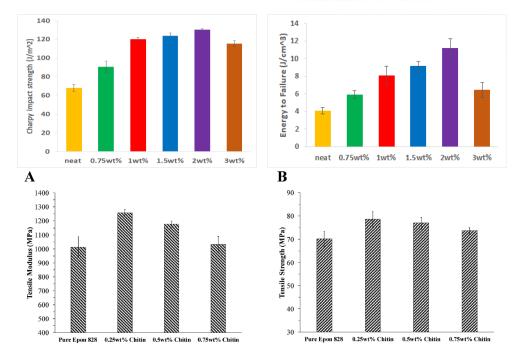


Additional Advantages

- In epoxies, chemical additives are used to soften epoxies, this improves toughness but trades off strength and stiffness
 - For example, glass is strong and stiff but prone to cracking, rubber is weak (deforms easily) but does not crack
- Chitin nanocrystals function on a completely different mechanism
- Chitin nanocrystals directly improve strength due to their superior material property
- Chitin nanocrystals also act as bridges that prevents micro-cracks from forming
- 1% CNW can simultaneously improve strength by over 35%, Strain Energy by 172%, impact toughness by 91%



Crack bridging and arrest by CNWs



J. Wang, Z. Chen, Q. Guan, N. Demarquette, H.E. Naguib, "Ionic Liquids Facilitated Dispersion of Chitin Nanowhiskers for Reinforced Epoxy Composites" Carbohydrate Polymers Volume 247, 1 November 2020, 116746

M. Anwer, J. Wang, Q. Guan and H.E. Naguib "Chitin nano-whiskers (CNWs) as a bio-based bio-degradable reinforcement for epoxy: evaluation of the impact of CNWs or the morphological, fracture, mechanical, dynamic mechanical, and thermal characteristics of DGEBA epoxy resin" RSC Adv., 2019, 9, 11063-11076

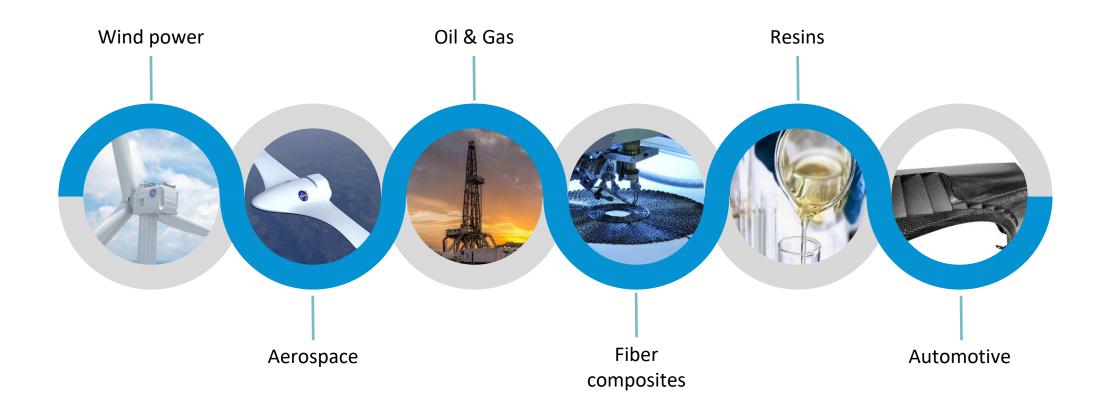
Summary Of Advantages

Chitin nanocrystals compared to chemical additives exhibit higher strength, lower cost, and no VOC emissions. Compared to legacy nanocrystals, chitin nanocrystals exhibit significantly lower cost and zero toxicity.

	Chemical Additives	Legacy Nanomaterials	CNW Nanocrystal
High Strength	х	✓	✓
High Toughness	✓	✓	✓
Low Cost	✓	х	✓
Low Weight	✓	✓	✓
Sustainability	Х	Х	✓



Epoxy Applications By Industry





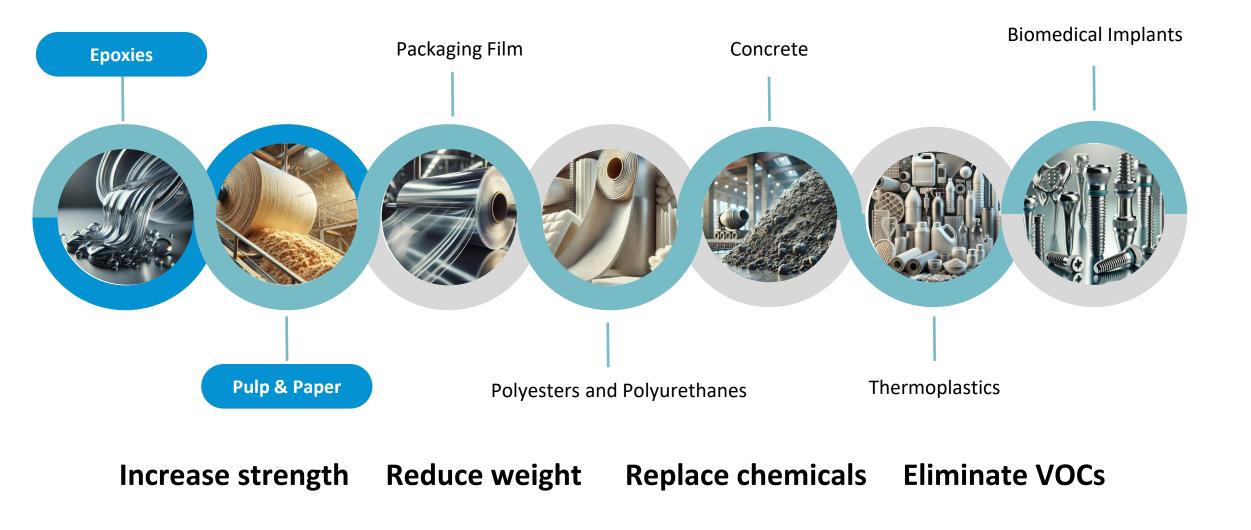
Epoxy Applications By Type



& More



All Applications



ESG Benefits with Chitin Nanocrystals

There are several ESG benefits with our additive in epoxies:

- Chitin nanocrystals are biodegradable, non-toxic, and biocompatible enhancing epoxy sustainability
- Chitin nanocrystals promote a circular economy as our additive is derived from crustacean shells that we
 upcycle 6-8 million crustacean shells are dumped at sea or sent to landfills annually.
- Chitin nanocrystals are lighter than plastic, directly reducing emissions through epoxy weight reduction.
- Considering the drastic increase in strength with chitin nanocrystals, fewer materials can therefore be used in epoxies directly correlating to less manufacturing emissions (VOCs).

Product Roadmap

Epoxy Concentrate Grade

Sampling Now!

Applications

• Fiber reinforced composites

.....

- Structural adhesives
- Coatings
- BMCs
- SMCs
- UV 3D Printing

Water Suspension Grade Sampling Now!

Applications

- Hydrogels
- Water soluble polymers
- Water dispersion paints and coatings
- Rheology modification
- Fundamental research

Thermoplastic Masterbatch Grade Expected 2025

Applications

- Films & Packaging
- Thermoplastic
 - composites
- 3D printing

Path Forward

Proof Of Concept

Initial testing of chitin nanocrystals in your paper and epoxies

To confirm:

- POC Line Capacity
- Limitations to testing chitin nanocrystals in your epoxies and pulp and paper products
- Areas you need assistance from Neptune Nano

Neptune to provide:

- Initial Quote/Invoice for chitin nanocrystals
- NDA & MTA
- TDS & Scientific Journals

Pilot Scale

Scaled testing of chitin nanocrystals in your epoxies

To confirm:

- Pilot Line Capacity
- Limitations to testing chitin nanocrystals in your epoxies
- Areas you need assistance from Neptune Nano

Neptune to provide:

- Quote/Invoice for pilot scale chitin nanocrystals
- Joint R&D Contract & Pilot
- Letter of Intent

Commercial Scale

Commercialization of chitin nanocrystals in your epoxies

To confirm:

- Commercial Line Capacity
- Limitations to testing chitin nanocrystals in your epoxies
- Areas you need assistance from Neptune Nano

Neptune to provide:

- Quote/Invoice for full-scale chitin nanocrystals
- Supplier Agreement & Service Agreement
- Joint Venture Agreement

Contact Information

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